LEGRABOX
Premium Metal Drawer System

blum.com
Experience Elegance
Extraordinary in both design and performance.
Experience it to believe it.
# Contents

## LEGRABOX

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</table>
**LEGRABOX**

**Testing Standards**

**Blum’s Testing Standards**

Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. All Blum runners must pass these tests without showing a measurable reduction in performance or deviation in adjustment position. Testing standards vary between products and applications.

All Blum runners meet or exceed ANSI/BHMA 156.9 grade 1 requirements. Contact your local Blum representative for more details.

**Dynamic Wear Test**

100,000 open/close cycles with a total load of 88 lb on LEGRABOX 750 and 155 lb on LEGRABOX 753 550 (22") drawers.

**Static Load Test**

10 times for 10 seconds each time when completely extended, 66 lb is applied to the corner of the drawer front of a fully loaded drawer.

**Side Pressure Test**

10 times for 10 seconds each time when completely extended, 44 lb is applied to the side of the drawer front of a fully loaded drawer.

**General Information**

All Blum hardware undergoes strict quality control procedures through all stages of production. Blum hardware is designed for cabinets and cabinet components made from wood, melamine or MDF. Careful attention must be paid to installation and operating instructions when using Blum hardware (see catalogs and instruction sheets for all technical information). The manufacturer must decide on the screws or attachment methods to suit the material being used (i.e. wood, melamine, etc.). The hardware must not be exposed to acidic or corrosive materials (i.e. some household cleaning solutions). To ensure that Blum hardware functions correctly, it must be kept clean and undamaged. For any additional information please contact your Blum representative. Anyone selling Blum hardware must ensure that their customer is aware of any relevant information given in this catalog.

Care and cleaning – use a clean damp cloth.

**Conditions of Sale and Delivery**

All deliveries and services are based on the “general conditions of sale” which are available upon request. The technical presentations and dimensions in illustrations are non-binding. We reserve the right to make changes to specifications at any time. We do not accept any responsibility for any errors which may occur in the production of this catalog.
**Fascinating Technology**

The technology behind LEGRABOX makes this runner system even easier to open. The motion technology designed into the drawer profile and roller carriage creates a fluid running action in this unrivaled drawer, even under heavy loads.

**Heavy Load Capacity**

The cabinet profile has increased stability along the length of the runner. Even very wide and heavy drawers experience a smooth running action thanks to a high dynamic carrying capacity of 88 and 155 lbs.

**Stability for Tall Fronts**

A new front fixing bracket guarantees maximum stability when opening and closing.
LEGRABOX

Refined, Luxurious Finishes
LEGRABOX in matte Orion gray or brushed stainless steel, complement a wide range of colors and materials.

Ordering Codes
Choose Orion gray (OG-M) or brushed stainless steel (INGL) while using the order form.

Sleek Design
Impressively slim 1/2” drawer sides, which are straight on both the inside and out, provide a sleek look while maximizing usable interior drawer space.

Versatility
The versatile LEGRABOX program allows for a wide range of design options for any kitchen, bath or furniture application.

LEGRABOX combines design and function for well-balanced solutions creating elegance in motion.
LEGABOX

BLUMOTION
All LEGABOX profiles feature BLUMOTION soft close, creating an unsurpassed opening and closing experience.

BLUMOTION adapts to different weights and closing forces to give a smooth and silent close every time. Whether it is a small top drawer or a wide deep drawer, BLUMOTION guarantees the quiet close you have come to expect from Blum.

SERVO-DRIVE
SERVO-DRIVE enables drawers to open automatically with just a touch of the drawer front or with a light pull of the handle. This unique feature is based on an electrical drive unit that, once activated, opens the drawer for you.

SERVO-DRIVE can be easily retrofitted and no modifications to the drawer system are needed when upgrading.

AMBIA-LINE
Stylish and practical AMBIA-LINE drawer organization system creates a clean, harmonious look and function to the interior of your drawer. Stored items are always organized, easy to find and readily accessible. Other organizational options also include our kitchen accessories.
Application Page
Provides details of the application and an overview of the parts that make up the drawer.

Required Parts
Contains all necessary components with part numbers listed to order the drawer.

Installation Dimensions
Cabinet profile installation and cutting dimensions for the bottom and back of the drawer.

Specifications
Front and rear fixing bracket installation specifications.
Drawer Assembly

Step 1

Measure inside cabinet width (ICW)

Use inside cabinet width (ICW) to calculate the drawer bottom and back dimensions. Formulas are found on the specification page of each application.

**Example:**

<table>
<thead>
<tr>
<th>Component</th>
<th>Width Calculation</th>
<th>Length Calculation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drawer bottom</td>
<td>Width = ICW minus 35 (1-3/8&quot;)</td>
<td>Length = Actual cabinet profile length minus 10 (13/32&quot;)</td>
</tr>
<tr>
<td>Drawer back</td>
<td>Width = ICW minus 38 (1-1/2&quot;)</td>
<td>Height = 63 (2-15/32&quot;)</td>
</tr>
</tbody>
</table>

For best assembly results, use BOXFIX E-L.

Step 2

Attach drawer back

Rear fixing brackets are attached with #6 x 1/2" truss head screws (612TH). The drawer back, with rear fixing brackets attached, snaps into the rear of both drawer profiles.

Step 3

Drawer bottom installation

The drawer bottom slides into the drawer profiles.

Push the drawer bottom flush with the front of the drawer. Pre-bore and attach with wood screws (612TH).

Step 4

Attach drawer front

Follow the installation drawing for locating hole positions for front fixing brackets and pre-bore the necessary EXPANDO Ø 10 x 12 holes (screw-on versions also available). Insert front fixing bracket into pre-bored holes and screw as shown to secure. Snap drawer front onto drawer.

Step 5

Drawer box installation

Place drawer box onto cabinet profiles and insert drawer box into cabinet.

Drawer Removal

Drawer box removal

Pull drawer forward to reveal locking devices. Squeeze triggers on locking device and lift drawer box off of runners.
One of the many benefits of the LEGRABOX system is the fully integrated, three-dimensional adjustment mechanism. Height and side adjustments can be made easily on the inside of the drawer profile, beneath the cover cap, and the tilt adjustment is located at the rear of the profile. Additionally, all adjustments are made using a T20 TORX driver (see page 58).

**Easy Adjustment**

LEGRABOX Online Product Configurator

**Easy Planning**

Blum offers many online tools to help you with your kitchen planning and ordering. Online Product Configurator (OPC) offers a parts list and planning information based on your specifications. Once complete, your results can then be exported to a shareable document.

OPC is easily accessible on our website at blum.com/configurator
LEGRABOX

Application

Features

- Full extension drawer system with BLUMOTION
- Smooth running action
- Two-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb
- Drawer profile height 66.5 (2-5/8"

Space Requirements

AL = Actual cabinet profile length

Minimum opening height based on 3 (1/8") clearance

Components

NOTE: Parts identified on right page
**Cabinet and drawer profile sets**

**Sets include:**
- Left and right profile
- Drawer profiles include color coordinated cover cap

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
<th>88 lb</th>
<th>Orion gray</th>
<th>Stainless steel</th>
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<tbody>
<tr>
<td>18&quot;</td>
<td>450 (17-11/16&quot;)</td>
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Installation wood screw
- 707N

Installation system screw
- 661.1300.HG

**Front fixing bracket**
- Two required per drawer

- **EXPANDO**
  - Part no.
    - EXPANDO: ZF7N70E2
    - Screw-on*: ZF7N7002
  - *Use of #6 x 5/8" wood screw is recommended

**Rear fixing bracket set**
- Set includes:
  - Left and right bracket
  - Orion gray (OG-M)

- Part no.
  - Rear fixing bracket set: ZB7N000S
  - Installation screw: 612TH
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings.

Cutting dimensions for bottom and back

**Drawer bottom**

Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (13/32")

**Drawer back**

Width = Inside cabinet width minus 38 (1-1/2")
Height = 39 (1-17/32")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back
Specifications

Front fixing bracket installation

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5

Rear fixing bracket installation

Bottom boring distance

Pre-bore dimension Ø 2.5 x 2
M Height Drawer

Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 90.5 (3-9/16")

Space Requirements

Components

NOTE: Parts identified on right page

AL = Actual cabinet profile length
*Minimum opening height based on 3 (1/8") clearance
Required Parts

LEGRABOX

Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
<th>88 lb</th>
<th>155 lb</th>
<th>Orion gray</th>
<th>Stainless steel</th>
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</thead>
<tbody>
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<td>770M6002I</td>
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Installation wood screw
- 707N
- 707N
- 612TH

Installation system screw
- 661.1300.HG
- 661.1300.HG

Front fixing bracket

EXPANDO

- Two required per drawer

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Screw-on*</th>
</tr>
</thead>
<tbody>
<tr>
<td>EXPANDO</td>
<td>ZF7M7002</td>
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</table>

*Use of #6 x 5/8” wood screw is recommended

Rear fixing bracket set

Set includes:
- Left and right bracket
- Orion gray (OG-M)

<table>
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<tr>
<th>Part no.</th>
<th>Rear fixing bracket set</th>
<th>Installation screw</th>
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</thead>
<tbody>
<tr>
<td>ZB7M000S</td>
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<td>612TH</td>
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Dimensions in millimeters (inch equivalents as noted) © 2017 Blum, Inc.
## Cabinet profile installation

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<th>Load Rating</th>
<th>Dimension</th>
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<td>192</td>
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<td>329</td>
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</tr>
<tr>
<td>357</td>
<td>320</td>
</tr>
</tbody>
</table>

**NOTE:** The orange dots indicate fixing screw locations required to meet specified load ratings.

## Cutting dimensions for bottom and back

### Drawer bottom

- **Width:** Inside cabinet width minus 35 (1-3/8")
- **Length:** Actual cabinet profile length minus 10 (13/32")

### Drawer back

- **Width:** Inside cabinet width minus 38 (1-1/2")
- **Height:** 63 (2-15/32")

**AL:** Actual cabinet profile length  
**ICW:** Inside cabinet width

**NOTE:** Use 16 (5/8") material for bottom and back
Specifications

**LEGRABOX**

---

### Front fixing bracket installation

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5

**Includes 2 tilt adjustment

### Rear fixing bracket installation

#### Pre-bore dimension Ø 2.5 x 2

### Bottom boring distance

Pre-bore dimension Ø 2.5 x 2
K Height Drawer

Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 128.5 (5-1/16")

Space Requirements
AL = Actual cabinet profile length
*Minimum opening height based on 3 (1/8") clearance

Components

NOTE: Parts identified on right page
### Cabinet and drawer profile sets

**Sets include:**
- Left and right profile
- Drawer profiles include color coordinated cover cap

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
<th>88 lb</th>
<th>155 lb</th>
<th>Orion gray</th>
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<td>750.5501B</td>
<td>770K5502S</td>
<td>770K5502I</td>
<td></td>
</tr>
</tbody>
</table>

- Installation wood screw: 707N | 612TH
- Installation system screw: 661.1300.HG | 612TH

### Required Parts

**Front fixing bracket**
- Two required per drawer

- **EXPANDO**
  - Part no. EXPANDO ZF7K70E2
  - Screw-on* ZF7K7002
  - *Use of #6 x 5/8” wood screw is recommended

**Rear fixing bracket set**
- Set includes:
  - Left and right bracket
  - Orion gray (OG-M)

- Part no. Rear fixing bracket set ZB7K000S
- Installation screw 612TH
Cabinet profile installation

NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8”)
Length = Actual cabinet profile length minus 10 (13/32”)

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2”)
Height = 101 (3-31/32”)

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8”) material for bottom and back

Assembly Aids page 50  Accessories page 56  Index page 68
Specifications

Front fixing bracket installation

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø 2 x 2.5
**Includes 2 tilt adjustment

Rear fixing bracket installation

Bottom boring distance

Pre-bore dimension Ø 2.5 x 2
Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 177 (7”)

Space Requirements
AL = Actual cabinet profile length
*Minimum opening height based on 3 (1/8”) clearance

Components

NOTE: Parts identified on right page
LEGRABOX

Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

1. Cabinet profile
2. Drawer profile

<table>
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Installation wood screw

Installation system screw

707N
612TH
661.1300.HG
661.1300.HG

Required Parts

Front fixing bracket options

EXPANDO

3a

Two C brackets required per drawer

Part no.

EXPANDO ZF7C70E2

Screw-on ZF7C7002

OR

3b

Four M brackets required per drawer

Part no.

EXPANDO ZF7M70E2

Screw-on ZF7M7002

*R Use of #6 x 5/8” wood screw recommended

Rear fixing bracket set

Set includes:
- Left and right bracket
- Orion gray (OG-M)

Part no.

Rear fixing bracket set ZB7C000S

Installation screw 612TH
Cabinet profile installation

NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

Cutting dimensions for bottom and back

Drawer bottom
Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (13/32")

Drawer back
Width = Inside cabinet width minus 38 (1-1/2")
Height = 148 (5-13/16")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back
Specifications

Front fixing bracket installation

- Pre-boring dimensions for EXPANDO only, for screw-on pre-bore \( \varnothing 2 \times 2.5 \)
- **Includes 2 tilt adjustment**
- ***For use with two M brackets***

Rear fixing bracket installation

Bottom boring distance

Pre-bore dimension \( \varnothing 2.5 \times 2 \)
LEGRABOX

Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 241 (9-1/2")

Space Requirements
AL = Actual cabinet profile length
'Minimum opening height based on 3 (1/8") clearance

Components

NOTE: Parts identified on right page
Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

1. Cabinet profile
2. Drawer profile

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<td>770F5002I</td>
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</tbody>
</table>

Installation wood screw: 707N
Installation system screw: 661.1300.HG

Front fixing bracket options

EXPANDO
- Two M brackets required per drawer
- Two C brackets required per drawer

Part no.
EXPANDO ZF7M70E2
Screw-on* ZF7M7002
EXPANDO ZF7C70E2
Screw-on* ZF7C7002

NOTE: Top bracket ZFM70E2 provides lateral stability

Rear fixing bracket set

Set includes:
- Left and right bracket
- Orion gray (OG-M)

Part no.
Rear fixing bracket set ZB7F000S
Installation screw 612TH

*Use of #6 x 5/8” wood screw recommended
**Cabinet profile installation**

NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

**Cutting dimensions for bottom and back**

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (13/32")

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2")
Height = 212 (8-11/32")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back
Specifications

Front fixing bracket installation

- Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5
- **Includes 2 tilt adjustment**
- ***For use with three M brackets***

Rear fixing bracket installation

Bottom boring distance

Pre-bore dimension Ø2.5 x 2
Application

Features

- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 90.5 (3-9/16")

Space Requirements

AL = Actual cabinet profile length

Components

NOTE: Parts identified on right page
Cabinet and drawer profile sets

**Sets include:**
- Left and right profile
- Drawer profiles include color coordinated cover cap

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
<th>1 Cabinet profile</th>
<th>2 Drawer profile</th>
</tr>
</thead>
<tbody>
<tr>
<td>11”</td>
<td>270 (10-5/8”)</td>
<td>88 lb 750.2701B</td>
<td>155 lb 770M2702S</td>
</tr>
<tr>
<td>14”</td>
<td>350 (13-3/4”)</td>
<td>88 lb 750.3501B</td>
<td>155 lb 770M3502S</td>
</tr>
<tr>
<td>16”</td>
<td>400 (15-3/4”)</td>
<td>88 lb 750.4001B</td>
<td>155 lb 770M4002S</td>
</tr>
<tr>
<td>18”</td>
<td>450 (17-11/16”)</td>
<td>88 lb 750.4501B</td>
<td>155 lb 770M4502S</td>
</tr>
<tr>
<td>20”</td>
<td>500 (19-11/16”)</td>
<td>88 lb 750.5001B</td>
<td>155 lb 770M5002S</td>
</tr>
<tr>
<td>22”</td>
<td>550 (21-5/8”)</td>
<td>88 lb 750.5501B</td>
<td>155 lb 770M5502S</td>
</tr>
<tr>
<td>24”</td>
<td>600 (23-5/8”)</td>
<td>88 lb 753.6001B</td>
<td>155 lb 770M6002S</td>
</tr>
</tbody>
</table>

**Installation wood screw**
- 707N

**Installation system screw**
- 661.1300.HG

**Rear fixing bracket set**

**Set includes:**
- Left and right bracket
- Orion gray (OG-M)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Rear fixing bracket set</th>
<th>Installation screw</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZB7M000S</td>
<td></td>
<td>612TH</td>
</tr>
</tbody>
</table>

**Interior front fixing bracket set**

**Set includes:**
- Left and right front fixing bracket
- Left and right outer cover cap
- Locking piece (Z31A0008)
- Screws

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Orion gray (OG-M)</th>
<th>Stainless steel (INGL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZI7.0MS0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ZI7.0MI0</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Front piece**

- Length 1043 (41-1/16”)
- Cut to size

**NOTE:** Choose Orion gray (OG-M) or brushed nickel (ELN2) on order form

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Front piece</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZV7.1043C01</td>
<td></td>
</tr>
</tbody>
</table>
Cabinet profile installation

NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

**Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **63** (2-15/32")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back
Front fixing bracket installation

Cutting front piece
Using a metal cutting blade, cut front piece to size.

\[ X = \text{Inside cabinet width minus 126 (5\textdegree)} \]

Bottom boring distance

Pre-bore dimension \(\Theta 2.5 \times 2\)
LEGRABOX

C Height Interior Roll-out

Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 177 (7”)

Space Requirements

AL = Actual cabinet profile length

Components

NOTE: Parts identified on right page
Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
<th>1 Cabinet profile</th>
<th>2 Drawer profile</th>
</tr>
</thead>
<tbody>
<tr>
<td>11&quot;</td>
<td>270 (10-1/2&quot;)</td>
<td>750.2701B</td>
<td>770C2702S</td>
</tr>
<tr>
<td>14&quot;</td>
<td>350 (13-3/4&quot;)</td>
<td>750.3501B</td>
<td>770C3502S</td>
</tr>
<tr>
<td>16&quot;</td>
<td>400 (15-3/4&quot;)</td>
<td>750.4001B</td>
<td>770C4002S</td>
</tr>
<tr>
<td>18&quot;</td>
<td>450 (17-11/16&quot;)</td>
<td>750.4501B</td>
<td>770C4502S</td>
</tr>
<tr>
<td>20&quot;</td>
<td>500 (19-11/16&quot;)</td>
<td>750.5001B</td>
<td>770C5002S</td>
</tr>
<tr>
<td>22&quot;</td>
<td>550 (21-5/8&quot;)</td>
<td>750.5501B</td>
<td>770C5502S</td>
</tr>
<tr>
<td>24&quot;</td>
<td>600 (23-5/8&quot;)</td>
<td>750.6001B</td>
<td>770C6002S</td>
</tr>
<tr>
<td>26&quot;</td>
<td>650 (25-1/2&quot;)</td>
<td>753.6501B</td>
<td>770C6502S</td>
</tr>
<tr>
<td>Installation wood screw</td>
<td></td>
<td>707N</td>
<td>612TH</td>
</tr>
<tr>
<td>Installation system screw</td>
<td></td>
<td>661.1300.HG</td>
<td>661.1300.HG</td>
</tr>
</tbody>
</table>

Front piece

- Length 1043 (41-1/16")
- Cut to size

NOTE: Choose Orion gray (OG-M) or brushed nickel (ELN2) on order form

Part no.
Front piece ZV7.1043C01

Cross gallery rail

- Length 1080 (42-1/2")
- Cut to size

NOTE: Choose Orion gray (OG-M) or brushed nickel (ELN2) on order form

Part no.
Cross rail ZR7.1080U

Interior front fixing bracket set

Set includes:
- Left and right front fixing bracket
- Left and right outer cover cap
- Left and right inside cover cap
- Locking piece (Z31A0008)
- Screws

Part no.
Orion gray (OG-M) ZI7.3CS0
Stainless steel (INGL) ZI7.3CI0

Rear fixing bracket set

Set includes:
- Left and right bracket
- Orion gray (OG-M)

Part no.
Rear fixing bracket set ZB7C000S
Installation screw 612TH

Dimensions in millimeters (inch equivalents as noted) © 2017 Blum, Inc.
Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (13/32")

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2")
Height = 148 (5-13/16")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back
**Specifications**

**Front fixing bracket installation**

**Cutting front piece**
Using a metal cutting blade, cut front piece to size.

\[ X = \text{Inside cabinet width minus 126 (4-31/32\")}\]

**Cutting cross rail**
Using a metal cutting blade, cut cross rail to size.

\[ X = \text{Inside cabinet width minus 90 (3-17/32\")}\]

**Bottom boring distance**

Pre-bore dimension Ø2.5 x 2

*Include 2 tilt adjustment*
Wraparound Sink Drawer

Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb

Space Requirements
AL = Actual cabinet profile length
*Minimum opening height based on 3 (1/8") clearance

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>M Height</td>
<td>106</td>
</tr>
<tr>
<td>K Height</td>
<td>144*</td>
</tr>
<tr>
<td>C Height</td>
<td>193*</td>
</tr>
</tbody>
</table>

Components showing a M Height wraparound sink drawer application

NOTE: Parts identified on right page
# Specifications

## Cabinet profile set

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
</tr>
</thead>
<tbody>
<tr>
<td>22&quot;</td>
<td>550 (21-5/8&quot;)</td>
</tr>
</tbody>
</table>

**Profile**
- 88 lb: 750.5501B
- 155 lb: 753.5501B

**Screws**
- Installation wood screw: 707N
- Installation system screw: 661.1300.HG

## Inside drawer profile set

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
</tr>
</thead>
<tbody>
<tr>
<td>18&quot;</td>
<td>450 (17-11/16&quot;)</td>
</tr>
</tbody>
</table>

**M Height**
- Orion gray: 770M4502S
- Stainless steel: 770M4502I

**Screws**
- Part no.: 612TH

## Outside drawer profile set

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
</tr>
</thead>
<tbody>
<tr>
<td>22&quot;</td>
<td>550 (21-5/8&quot;)</td>
</tr>
</tbody>
</table>

**M Height**
- Orion gray: 770M5502S
- Stainless steel: 770M5502I

**K Height**
- Part no.:
- Orion gray: 770K5502S
- Stainless steel: 770K5502I

**C Height**
- Part no.:
- Orion gray: 770C5502S
- Stainless steel: 770C5502I

**Screws**
- Installation wood screw: 612TH

## Front fixing bracket options

**EXPANDO**

- Four M brackets required per drawer
- Two M brackets required per drawer
- Two K brackets required per drawer
- Two C brackets required per drawer

**Rear fixing bracket set options**

- Two M brackets required per drawer
- Two pairs required per drawer
- One M bracket required per drawer
- One K bracket required per drawer
- One C bracket required per drawer

**Set includes:**
- Left and right bracket
- Two pairs required per drawer
- One M bracket required per drawer
- One K bracket required per drawer
- One C bracket required per drawer

*Use of #6 x 5/8” wood screw recommended*
Cabinet profile installation

NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings.

Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (13/32")

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2")
Height = 63 (2-15/32")

**Bottom**
Y = ((ICW - 35) - (SW + 20)) divided by 2

**Notch dimensions**

**NOTE:** Use 16 (5/8") material for bottom, back and divider

Assembly Aids page 50  Accessories page 56  Index page 68
Specifications

Front fixing bracket installation
M Height

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5
**Includes 2 tilt adjustment

Additional front fixing bracket installation
K Height
C Height

Rear fixing bracket installation
M Height

Inside divider installation

*NOTE: Use 16 (5/8") material for bottom, back and divider
* minus 1.5 when using ZF7M7002

Additional rear fixing bracket installation
K Height
C Height
Cabinet Profile Installation
The LEGRABOX M cabinet profile uses standard LEGRABOX installation specifications.

Simple, tool-free assembly
The TIP-ON BLUMOTION unit can be assembled tool-free, as can all the other components.

Precise front gap adjustment
The adjustment template can be used to precisely and conveniently adjust the front gap to 2.5 mm.
TIP-ON BLUMOTION combines the best of both worlds – a mechanical, not electric, opening support system which lets you touch the drawer front to open the drawer – and a soft close. 

TIP-ON BLUMOTION for LEGRABOX provides flexibility by offering the TIP-ON unit in four different strengths. Find your drawer runner length and select the appropriate unit and trigger. A synchronization rod is recommended for all cabinet widths for optimal function.

### TIP-ON BLUMOTION for LEGRABOX Cabinet Profile

<table>
<thead>
<tr>
<th>Unit</th>
<th>Can be used for actual cabinet profile length in mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>S1</td>
<td>270</td>
</tr>
<tr>
<td>L1</td>
<td>350 — 550</td>
</tr>
<tr>
<td>L3</td>
<td>350 — 550</td>
</tr>
<tr>
<td>L5</td>
<td>450 — 600</td>
</tr>
</tbody>
</table>

### TIP-ON BLUMOTION Units and Triggers

- **S1** – Light gray (270 mm)
- **L1** – Light gray (350 mm — 550 mm)
- **L3** – Dust gray (350 mm — 550 mm)
- **L5** – Black (450 mm — 600 mm)

### Optimal Opening and Closing Function

<table>
<thead>
<tr>
<th>Can be used for actual cabinet profile length in mm</th>
<th>Unit</th>
<th>Total weight of drawer, when loaded</th>
</tr>
</thead>
<tbody>
<tr>
<td>270</td>
<td>S1</td>
<td>&lt;22 lb 0 - 44 lb</td>
</tr>
<tr>
<td>350 — 550</td>
<td>L1</td>
<td>0 - 44 lb</td>
</tr>
<tr>
<td>350 — 550</td>
<td>L3</td>
<td>44 - 88 lb</td>
</tr>
<tr>
<td>450 — 600</td>
<td>L5</td>
<td>88 - 155 lb</td>
</tr>
</tbody>
</table>
### Application

- Enables LEGRABOX drawers to be opened with just a light touch of the drawer front
- Same installation dimensions as LEGRABOX
- Fully mechanical motion
- Smooth running action
- Four-dimensional adjustment
- Dynamic load capacity of 88 lb and 155 lb

### Features

### Space Requirements

AL = Actual cabinet profile length

### Components

**Components:**

1.  
2.  
3.  
4.  

**NOTE:** Parts identified on right page
### Required Parts

**LEGRABOX**

**TIP-ON BLUMOTION for LEGRABOX**

Sets include:
- Left and right profile
- Left and right TIP-ON units and triggers

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
<th>Cabinet profile</th>
<th>TIP-ON unit and trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>11&quot;</td>
<td>270 (10-5/8&quot;)</td>
<td>88 lb</td>
<td>S1</td>
</tr>
<tr>
<td>14&quot;</td>
<td>350 (13-3/4&quot;)</td>
<td>155 lb</td>
<td>T60L7140</td>
</tr>
<tr>
<td>16&quot;</td>
<td>400 (15-3/4&quot;)</td>
<td>750.2701M</td>
<td>T60L7340</td>
</tr>
<tr>
<td>18&quot;</td>
<td>450 (17-11/16&quot;)</td>
<td>750.3501M</td>
<td>T60L7540</td>
</tr>
<tr>
<td>20&quot;</td>
<td>500 (19-11/16&quot;)</td>
<td>750.4001M</td>
<td>T60L7340</td>
</tr>
<tr>
<td>22&quot;</td>
<td>550 (21-5/8&quot;)</td>
<td>750.4501M</td>
<td>T60L7540</td>
</tr>
<tr>
<td>24&quot;</td>
<td>600 (23-5/8&quot;)</td>
<td>750.5001M</td>
<td>T60L7540</td>
</tr>
<tr>
<td>26&quot;</td>
<td>650 (25-5/8&quot;)</td>
<td>750.5501M</td>
<td>T60L7540</td>
</tr>
<tr>
<td>Installation wood screw</td>
<td>707N</td>
<td>750.6001M</td>
<td>T60L7540</td>
</tr>
<tr>
<td>Installation system screw</td>
<td>661.1300.HG</td>
<td>753.6001M</td>
<td>T60L7540</td>
</tr>
</tbody>
</table>

**TIP-ON BLUMOTION synchronization**

- To be used with the T60L1118W synchronization rod
- Two needed per application

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Synchronization adapters</th>
</tr>
</thead>
<tbody>
<tr>
<td>T60.000D</td>
<td></td>
</tr>
</tbody>
</table>

**TIP-ON BLUMOTION synchronization for narrow applications**

- Opening width:
  - Minimum = 261 (10-9/32")
  - Maximum = 285 (11-7/32")
- Length 64 (2-1/2"), cut to size

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Synchronization rod</th>
</tr>
</thead>
<tbody>
<tr>
<td>T60.300D.22</td>
<td>T60L1118W</td>
</tr>
</tbody>
</table>

**NOTE:** A synchronization rod is recommended for all cabinet widths for optimal function

**TIP-ON BLUMOTION front gap template**

- For creating a 2.5 (3/32") front gap

<table>
<thead>
<tr>
<th>Part no.</th>
<th>TIP-ON BLUMOTION front gap template</th>
</tr>
</thead>
<tbody>
<tr>
<td>65.5631.US</td>
<td></td>
</tr>
</tbody>
</table>
X = ICW (Inside cabinet width) - 247 (9 23/32")

Minimum opening width = 294 (11-9/16")

X = ICW (Inside cabinet width) - 221 (8-11/16")

Minimum opening width = 261 (10-9/32")

NOTE: Repeat depth adjustment on left and right runner.

Must push both profiles in simultaneously
Assembly

Removal

1. Push on drawer front to open

2. [Step 2 diagram]

3. [Step 3 diagram]

4. [Step 4 diagram]
Cabinet profile template

- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore AVENTOS locating pins and pre-boring for hinge mounting plates

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>65.1000.01</td>
<td>Cabinet profile template</td>
</tr>
<tr>
<td>65.1001.01</td>
<td>Replacement template</td>
</tr>
<tr>
<td>DB-2.5mm</td>
<td>Ø2.5 drill bit</td>
</tr>
</tbody>
</table>

Components

Cabinet profile template includes:

1. Rail, 1 meter long (qty 1)
2. Ø2.5 stop collar (qty 1)
3. Ø5 stop collar (qty 1)
4. Replacement template (qty 4)
5. Allen wrench (qty 1)
Universal individual template

- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore for AVENTOS locating pins and pre-boring for hinge mounting plates
- Calibrated scale for accurate setting

Set includes:
- Universal individual template
- Ø2.5 and Ø5 stop collars

Set includes:

| 65.1051.02 | Universal individual template |
| 65.1051.02 | Ø2.5 drill bit |

Pre-boring for cabinet profile mounting holes

1. Mark position
2. Line up template with mark and pre-bore required holes
3. Attach runner

Front marking template

- For precise marking of the front fixing bracket locations
- Accommodates the N, M, K, C, and F Height

Part no.

| ZML.3710 | Front marking template |
Using the new BOXFIX P you can assemble LEGRABOX and TANDEMBOX faster than ever. Its easy setup, pneumatic clamps, and comfortable work height all contribute to a more efficient assembly of LEGRABOX and TANDEMBOX drawers.

- For all LEGRABOX and TANDEMBOX heights and lengths
- One adjustable stop for drawer width included (additional stops available)
- For cabinet widths 275 to 1200 (10-13/16" to 47-1/4")
- For back heights up to 350 (13-3/4")
### LEGRABOX boring template

- For exact pre-boring of drawer bottom and back
- Pre-bore dimension Ø2.5 x 2
- Ø2.5 stop collar
- 2.5 allen wrench

#### Part no.
LEGRABOX boring template  
ZML.0040.01

### Universal boring template

- Used for boring drawer fronts, locates all fixing positions
- Ø5 and Ø10 stop collars included
- Ø10 marking pin included

#### Part no.
Universal boring template  
ZML.0040.01
Ø5 drill bit  
DB-5mm
Ø10 drill bit  
DB-10mm

### LEGRABOX bottom router

- For easy and precise notching of the drawer bottom
- Single phase - 220V power
- Dust collection required

#### Part no.
LEGRABOX bottom router  
M35.7200.NA
LEGRABOX

Machines

MINIPRESS P – Deluxe boring and insertion machine

- Front adjustable boring distance with digital counter
- Pneumatic hold-down clamps
- Boring depth adjustment
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Optional laser center line set
- Accepts new 8 or 9 spindle heads

Part no.
- Single phase – 220V power M53.1053*US
- Three-phase – 220V power M53.1004*US

MINIPRESS M – 110V manual boring and insertion machine

- 110V power with molding plug (portable)
- Does not require pressurized air
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Accepts new 8 or 9 spindle heads

Part no.
- Single phase – 110V power M52.1056*US

MINIDRILL P – Standard boring machine

- Front adjustable boring distance
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Optional laser center line, digital counter and hold down clamps sets
- Accepts new 8 or 9 spindle heads

Part no.
- Single phase – 220V power M53.1053*50
### 8 spindle head
- 8 spindle head for use with MINIPRESS/MINIDRILL
- Bores eight holes spaced 32 apart, perpendicular to the fence
- New feature – quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores all METABOX/TANDEMBOX front fixing brackets & galleries
- Bores cabinet side panels for all Blum runner systems
- Requires retrofit set for use with machines produced in 2009 or prior

<table>
<thead>
<tr>
<th>Includes:</th>
</tr>
</thead>
<tbody>
<tr>
<td>ø3 allen wrench</td>
</tr>
<tr>
<td>Distance spacer</td>
</tr>
<tr>
<td>Drive pin</td>
</tr>
<tr>
<td>Air hose</td>
</tr>
</tbody>
</table>

Part no.
- 8 spindle head: **M30.190S**
- Chuck cover cap: **M30.1329**

### 9 spindle head
- 9 spindle head for use with MINIPRESS/MINIDRILL
- Bores nine holes spaced 32 apart, parallel to the fence
- New feature – quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores cabinet side panel for 32 millimeter system boring for Blum mounting plates and runners
- Requires retrofit set for use with machines produced in 2009 or prior

<table>
<thead>
<tr>
<th>Includes:</th>
</tr>
</thead>
<tbody>
<tr>
<td>ø3 allen wrench</td>
</tr>
<tr>
<td>Distance spacer</td>
</tr>
<tr>
<td>Drive pin</td>
</tr>
<tr>
<td>Air hose</td>
</tr>
</tbody>
</table>

Part no.
- 9 spindle head: **M30.190S**
- Chuck cover cap: **M30.1329**
### LEGRABOX outside cover caps

- For use with LEGRABOX drawers
- Non-handed, symmetrical design
- Colors: Orion gray (OG-M) and nickel (IN-G)
- Custom logo printing available

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZA7.0700</td>
<td>Orion gray outside cover cap</td>
</tr>
<tr>
<td>ZA7.0709</td>
<td>Nickel outside cover cap</td>
</tr>
</tbody>
</table>

### LEGRABOX inside cover caps

- For use with M, K, C and F Height LEGRABOX applications
- Non-handed, symmetrical design
- Colors: Orion gray (OG-M) and nickel (IN-G)
- Covers adjustment area on the inside of the drawer profile

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZA7.5700</td>
<td>Orion gray inside cover cap</td>
</tr>
<tr>
<td>ZA7.5709</td>
<td>Nickel inside cover cap</td>
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</table>

### Side spacer

For spacing cabinet profiles for clearance on interior roll-out trays

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<th>Description</th>
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<td>T59.3570</td>
<td>Spacer</td>
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<tr>
<td>661.1300.HG</td>
<td>POZI installation screw</td>
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</tbody>
</table>

### Side spacer application

![Diagram of side spacer application](image)

**NOTE:** Use two on 750 series and three on 753 series

---

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LEGRABOX

Front stabilization bracket application

<table>
<thead>
<tr>
<th>Space requirements</th>
<th>Front boring dimensions</th>
</tr>
</thead>
</table>

**NOTE:** Parts identified to the right of the image

---

**Lateral stabilizer set**

Set includes:

1. Linkage rod, 1071 (42-5/32")
2. Pinion gears (qty 2)
3. Rear brackets, left and right
4. Gear racks, left and right

- Recommended for cabinet widths from 900 - 1400 (35-7/16" - 55-1/8")
- Minimum space requirement (depth) AL + 15 (AL = Actual cabinet profile length)
- Maximum width = 1400 (55-1/8")

Runner length

<table>
<thead>
<tr>
<th>270 - 400 (11&quot; - 16&quot;)</th>
<th>ZS7M400LU</th>
</tr>
</thead>
<tbody>
<tr>
<td>450 - 600 (18&quot; - 24&quot;)</td>
<td>ZS7M650LU</td>
</tr>
</tbody>
</table>

**NOTE:** Parts identified to the right of the image

---

**Linkage rod specifications**

- Length = Inside cabinet width minus 295 (11-5/8")
- Maximum inside cabinet width 1400 (55-1/8")

---

**Drawer front support bracket**

- Add-on bracket for wide drawers to keep the front tight to the drawer bottom
- Stainless steel (INGL)
- Attach with 612TH screws #6 x 1/2" trusshead

**NOTE:** Parts identified to the right of the image

---

**Front stabilization bracket**

- Used for stabilizing wide drawers and/or tall drawer fronts
- Reinforces the connection between the drawer bottom and the front
- One required per drawer, center on drawer bottom

---

**Runners length**

<table>
<thead>
<tr>
<th>Part no.</th>
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</tr>
<tr>
<td>450 - 600 (18&quot; - 24&quot;)</td>
<td>ZS7M650LU</td>
</tr>
</tbody>
</table>

---

**Accessories**

**Drawer front support bracket**

- Add-on bracket for wide drawers to keep the front tight to the drawer bottom
- Stainless steel (INGL)
- Attach with 612TH screws #6 x 1/2" trusshead

**NOTE:** Parts identified to the right of the image
**TORX DRIVER**
- For LEGRABOX adjustments
- TORX size 20 (T20)
- Blade length 100
- Total length 210

**POZI DRIVER and bits**
A POZI screwdriver (different from Phillips) is the most crucial tool you can use to assure that full torque is applied to all Blum mounting screws. POZI screws can be identified by the distinctive “tick” marks located in the center of the screw head recess.

**Deep thread system screw**
Pilot bore Ø5 (3/16”) hole

<table>
<thead>
<tr>
<th>Part no.</th>
<th>#7 x 13, #2 POZI</th>
<th>661.1300.HG</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>#7 x 14.5, #2 POZI</td>
<td>661.1450.HG</td>
</tr>
</tbody>
</table>

**Ø10 Drill bit**
- Ø10 (13/32”) drill bit for the MINIPRESS/MINIDRILL and boring heads

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Drill bit (right hand)</th>
<th>Drill bit (left hand)</th>
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<tbody>
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<td></td>
<td>M01.ZB10.02</td>
<td>M01.ZB10.03</td>
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</table>

**Deep thread wood screw**
Pilot bore Ø2.5 (3/32”) hole

<table>
<thead>
<tr>
<th>Part no.</th>
<th>#6 x 5/8”, #2 Phillips</th>
<th>606N</th>
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<tbody>
<tr>
<td></td>
<td>#6 x 5/8”, #2 POZI</td>
<td>606P</td>
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<tr>
<td></td>
<td>#7 x 5/8”, #2 Phillips</td>
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<tr>
<td></td>
<td>#7 x 3/4”, #2 Phillips</td>
<td>7074N</td>
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</table>

**Ø5 Drill bit**
- Ø5 (3/16”) drill bit for the MINIPRESS/ MINIDRILL and boring heads

<table>
<thead>
<tr>
<th>Part no.</th>
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<tr>
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<td>M01.ZB05.D2</td>
<td>M01.ZB05.D3</td>
</tr>
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</table>

**Truss head wood screw**
Pilot bore Ø2.5 (3/32”) hole

| Part no. | #6 x 1/2”, #2 Phillips | 612TH |

**VPB-5 VIX bit**
- For pre-drilling a Ø3 (1/8”) pilot hole

<table>
<thead>
<tr>
<th>Part no.</th>
<th>VIX bit</th>
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<tr>
<td></td>
<td>VPB-5</td>
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</table>
**Blum’s Ideas for Functional Kitchens**

With its reduced dimensions, AMBIA-LINE is particularly suited for LEGRABOX, the elegant box system, with straight and narrow drawer sides. Stylish and practical, AMBIA-LINE drawer organization system in Orion gray provides a clean, harmonious look and function to the interior of your drawer.

To calculate inside drawer width available:

LEGRABOX – Inside cabinet width - 41 (1-5/8”)

[blum.com/ideas](http://blum.com/ideas)

### Accessories

#### AMBIA-LINE Knife holder
- Length 409 (16-1/8”)
- Width 187 (7-3/8”)
- Height 43 (1-11/16”)
- Holds 9 knives
- High quality nylon and stainless steel
- Use with wide utensil insert

![Knife holder](image)

Part no. ZC7M0200

#### AMBIA-LINE Spice tray
- Length 356 (14”)
- Width 200 (7-7/8”)
- Height 84 (3-5/16”)
- Non-slip bottom
- High quality nylon and stainless steel
- Use with deep drawer insert

![Spice tray](image)

Part no. ZC7G0P01

#### Plate holder
- Adjustable width 186 to 322 (7-5/16” to 12-11/16”)
- Overall height 170 (6-11/16”)
- Holds up to 12 plates
- Non-slip bottom
- High quality nylon and stainless steel

![Plate holder](image)

Part no. ZC7T0350

---

**Flatware insert**

- Width 300 (12”)
- Height 50 (2”)
- Coated with a soft touch, noise-dampening material

Part no. 500 (20”) ZC7S500BS3

**Flatware insert**

- Width 300 (12”)
- Height 50 (2”)
- Coated with a soft touch, noise-dampening material

Part no. 550 (22”) ZC7S550BS3

**Narrow utensil insert**

- Width 100 (4”)
- Height 51 (2”)

Part no. 500 (20”) ZC7S500RS1

550 (22”) ZC7S550RS1

**Wide utensil insert**

- Width 200 (8”)
- Height 51 (2”)

Part no. 500 (20”) ZC7S500RS2

550 (22”) ZC7S550RS2
**Deep Drawer Insert**

**Deep drawer insert**
- Length 370 (14-9/16”)
- Width 218 (8-9/16”)
- Height 111 (4-3/8”)
- Includes adjustable cross divider (qty 1)
- Steel frame
- For C and F Height drawers
- Magnetic back
- Non-slip rubber feet
- Order steel adapter plate separately

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
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<tbody>
<tr>
<td>Deep drawer insert</td>
<td>ZC7F400RSP</td>
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</table>

**Adapter plate**
- Length 218 (8-9/16”)
- Height 148 (5-13/16”)

<table>
<thead>
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<th>Part no.</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>Adapter plate</td>
<td>ZC7A0P0C</td>
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</tbody>
</table>

**Deep Drawer Gallery Rail**

**Cross gallery rail**
- Length 1080 (42-1/2”)
- Cut cross rail to size

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
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<tbody>
<tr>
<td>Cross gallery rail</td>
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**Connector**
- 2 required per cross rail set-up (order each separately)
- Dust gray

<table>
<thead>
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<th>Part no.</th>
<th>Description</th>
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<tbody>
<tr>
<td>Connector</td>
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**Lateral divider**
- Dust gray

<table>
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<th>Description</th>
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<tbody>
<tr>
<td>Lateral divider</td>
<td>ZC7U10F0</td>
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</tbody>
</table>
M Height Interior Front Assembly

1. 
2. 
3. 
4. 

click
C Height Interior Front Assembly

1. [Image of assembly step 1]
2. [Image of assembly step 2]
3. [Image of assembly step 3]
4. [Image of completed assembly]
5. [Image of completed assembly]

Dimensions in millimeters (inch equivalents as noted) © 2017 Blum, Inc.
LEGRABOX

Assembly Instructions

Lateral Stabilizer Assembly

1. Click

2. "AL = Actual cabinet profile length"

3."

4."

5."

6."

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METAFILE set

Set makes one standard hanging file. Recommended use in combination with F & C Height drawer.

Set includes:

1. Steel hanging rails (qty 4) – 3 x 13 x 550 (1/8” x 1/2” x 21-5/8”)
2. Rail support brackets (qty 4)
3. Rail support covers (qty 4)
4. Glide profiles (qty 4) – length 550 (21-5/8”)
5. Lateral brackets (qty 4)
6. Flathead wood screws (qty 8) – #6 x 19 (3/4”)

NOTE: Choose Dust gray (R737) for use with LEGRABOX

Part no.

METAFILE set

ZRM.5500

Replacement parts

Rail support covers

ZRM.0003

Glide profiles

ZRM.550G

Installation wood screw

6064N

METAFILE installation dimensions
Connect With Us on Social Media

Be sure to connect with us on social media for additional resources and information regarding installation tips, maximizing storage space, new products, and other news and events going on inside Blum.

Find us by searching “Blum Inc” in the search bar.
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Why Choose Blum

Blum, Inc. is a leading manufacturer of functional hardware for the kitchen cabinet and commercial casework industries specializing in lift systems, concealed hinges and drawer runner systems. Virtually all of the hardware needed to assemble and make cabinets functional is available within the wide range of quality Blum products. Blum supports the U.S. market with a network of more than 150 dependable distributors, 40+ knowledgeable Blum sales representatives and an experienced customer service department.

Commitment to Manufacturing in the U.S.
Blum manufactures many of its products in our 450,000 sq ft manufacturing, logistics and warehouse facility located in Stanley, North Carolina. Manufacturing closer to the customer allows Blum to react quickly to changing customer needs including unexpected surges in demand. Customer pickups and deliveries can be timed to better match their production schedules. Blum is committed to manufacturing in the U.S. for the U.S. market.

Product development at Blum considers all of the various customers who will come in contact with our products. With this “Global Customer Benefits” philosophy we strive to create advantages for all users.

Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. They exceed the requirements of ANSI/BHMA standards for cycle life, static load and self-closing performance.