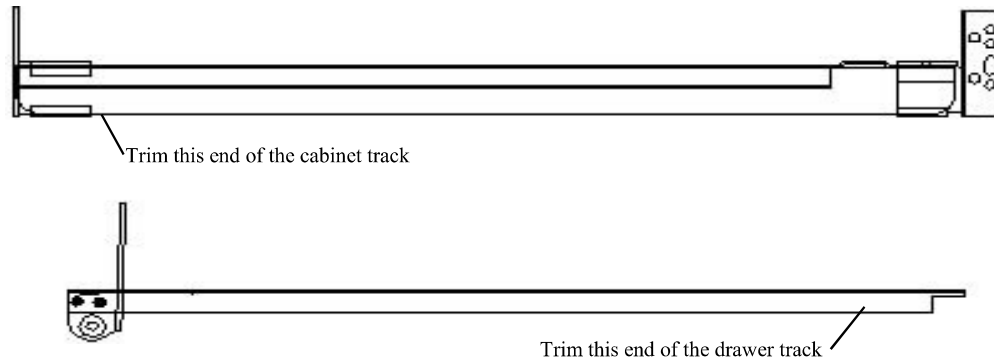




Houck Industries, Inc.
814 Randall Street, Greensburg, Indiana 47240
Ph 812-663-5675

500 SERIES GO-EZ

REPLACEMENT INSTRUCTIONS FOR THE GO-EZ SLIDE SYSTEM



The Houck 500 series GO-EZ slide system was introduced in 1948. There are millions of these still in use today and the 500 series is still manufactured by Houck. As with any product, wear eventually becomes a factor. As a service to our customers Houck offers this universal replacement/repair kit with the original product. Because this slide was offered in variable lengths it is impractical to stock all lengths. With this kit, the customer can trim the slides to the desired length. The only change to the slides is the addition of Acetyl wheels, replacing the original polypropylene wheels for more durability and strength.

TOOLS NEEDED

- Needle nose pliers
- Slotted and Phillips screwdriver
- Tin snips or hacksaw
- Flat file
- #4 x 1/4" pan head wood screws
- Liquid nails or similar adhesive

The GO-EZ slides were typically installed using staples. Using the needle nose pliers remove the staples from the cabinet members. If the slides are mounted using screws, remove the screws. Slide the cabinet track out of the rear bracket. If the bracket remains on the track a new bracket is provided with the kit. If it remains in the back of the cabinet and appears to be in good condition it can be used with the new cabinet track.

Lay the old cabinet track on top of the new one and scribe a line marking the length. Trim this with the tin snips or hack saw and file the edges smooth. If the bracket remained in the back of the cabinet, simply insert the track into the bracket and secure the front in the original location with #4 wood screws. (one will suffice) If a new bracket needs to be installed this will be attached with (2) #4 wood screws.

Use the same procedure to remove the drawer track from the bottom of the drawer. Note that the tip of the drawer track generally was inserted 3/16" into the dado where the face of the drawer and the bottom of the drawer meet. Occasionally a staple was used to fasten the track to the bottom but this is not usually necessary as the dado and rear bracket hold the slide in place. If this is a concern, placing a small dab of liquid nails or similar adhesive under the tip of the drawer track will give it extra holding power.

Trim the new drawer track using the same procedure as above except matching the profile cut into the tip of the original drawer track for insertion into the dado. Push the new track into the dado until the rear bracket contacts the rear of the drawer. Use (2) #4 wood screws to secure the bracket to the rear of the drawer making sure that the screws do not penetrate the drawer box rear.