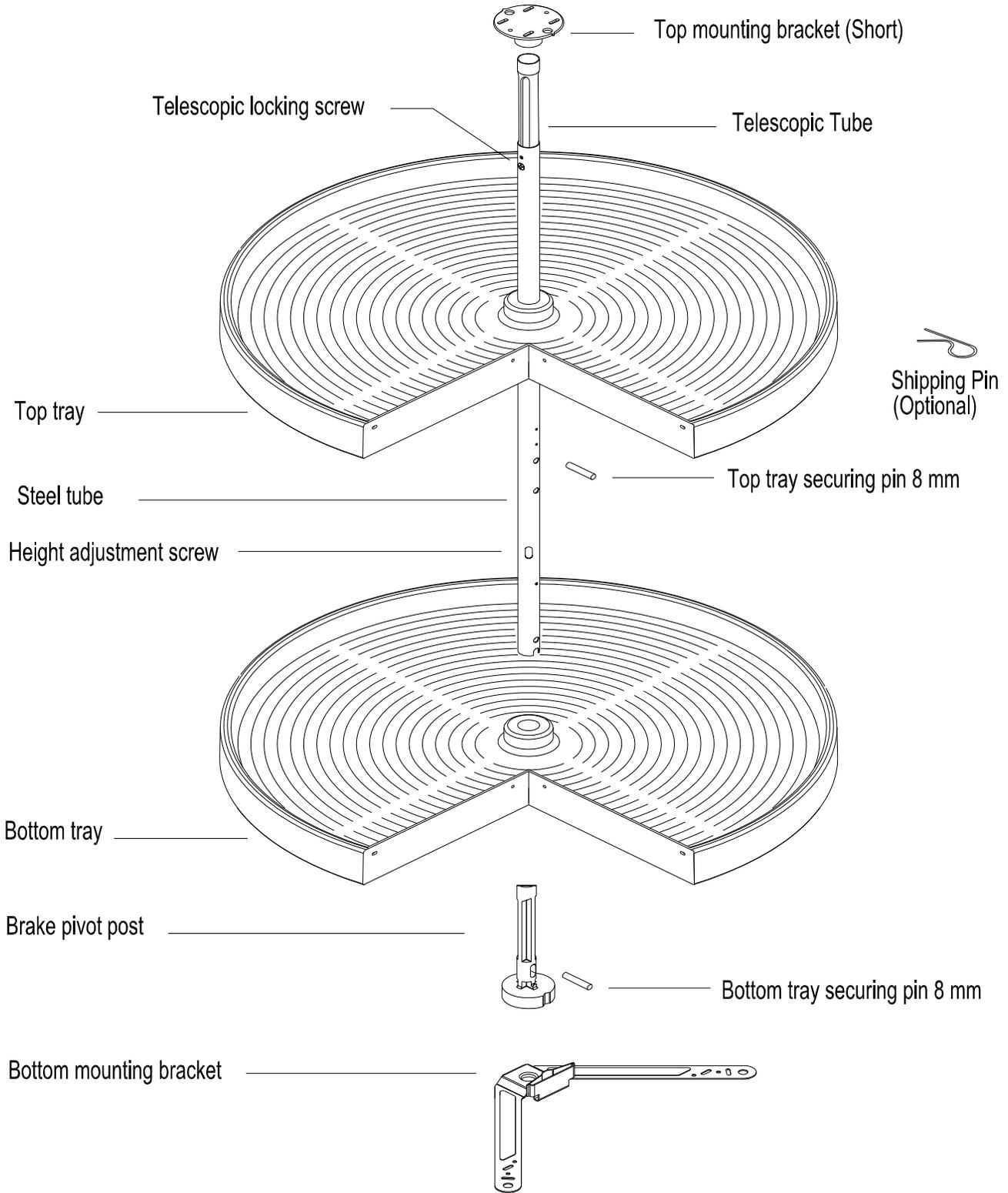


System 9

Pie-cut

Doors revolving
90 degree corner



System 9

Pie-cut

Doors revolving
90-degree corner

Mounting Instructions

1. Mount **bottom mounting bracket** to base of cabinet using template provided.
2. Drill pilot holes for **top mounting bracket** using template provided. Install the **top mounting bracket**.
3. Insert the **tube** through both trays inserting the bottom of the tube through the top of both trays. (Do not install securing pin.)
4. Insert **brake pivot post** into bottom of the tube. (Notch on post should fit into the half hole on the bottom of the tube.)
5. Insert **bottom tray securing pin** through tube and post assembly. Secure bottom tray onto pin. The 90-degree cutout of the tray should face the same way as the notch on the **brake pivot post** (see drawing).
6. Insert the assembly into the cabinet with the trays collapsed and the tube in the lower position. The brake pivot post fits into the center hole of the bottom mounting bracket, and some pressure is needed to pull it straight.
7. Raise the **telescopic tube** up into the top mounting bracket and tighten locking screw.
8. Raise the upper **tray** into position and insert securing pin into the tube and snap on the tray. (Leave a small gap for adjustment.)
9. Adjust **height adjustment screw**, so that the tube assembly is raised approximately 3 mm off the **brake pivot post**. (This is to make sure that both downward [2-3 mm] and upward [7-8 mm] adjustments will be possible once the doors are attached).

Check rotation and stopping position before mounting doors.

10. Affix doors to trays by centering from top to bottom with cabinet opening. See next page for door installation.

System 9

Pie-cut

Doors revolving
90-degree corner

Door Adjustment

1. Door alignment

- Open doors so that one side of the bottom mounting bracket can be seen. With a pencil, mark the original position of the bottom mounting bracket. Insert a screw into the large hole on the end of the bracket (When inserting the screw, place it off-center in the direction of desired adjustment). Take out the original fixing screw. Repeat on the other side.
- Loosen the screws over the large holes and carefully rotate the bracket to the left or to the right, depending on which way the doors need to go.
- Tighten the screws and close doors to check alignment.
- Once door alignment is complete, reinsert fixing screws into one of the small holes.

2. Height adjustment

- *** Shipping pin must be removed** before attempting height adjustment.
- Rotate doors to the right, exposing the height adjustment screw on the tube between the top and bottom trays.
- Turn screw to the right to raise the doors, and to the left to lower the doors.
- **TRAYS DO NOT NEED TO BE UNLOADED TO ADJUST HEIGHT (UP TO 120 LBS.)**

* Tools required - Phillips screwdriver